

STANDARD FORM NO. 64

CONFIDENTIAL

Office Memorandum • UNITED STATES GOVERNMENT

TO : Chief, Engineering Division
ATTN:

DATE: 10 December 1958

25X1

FROM : Chief, Logistics Branch, Support Staff, TSS

SUBJECT: Requisition TSS/LB 37-59 Covering Spare Parts for Pipe Pusher Kit
Model UVJ-1, American Machine & Foundry Company.

The total price of the spare parts on this requisition amount to \$5,329.00. It is requested that you request supplier, American Machine and Foundry Company to show unit prices for these spare parts in their final billing.

25X1

Distribution:

- Orig & 1 - Addressee
- 1 - TSS/SRB
- 1 - TSS/ED
- 1 - TSS/ASD
- 1 - Procurement Division/OL
- 1 - LB Requisition file

LB/ZFB/bh

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9-6896-10-000

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TSS LB/36-59

25 November 1958

1 March 1959

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TSS/ED

STAT

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For stock, allocation 61, level code 3

The contract will be with the American Machine & Foundry Co

Est Cost \$12,084.00

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TSS/LB 36-59

25 November 1958

9-6896-10-000

1.

PIPE PUSHER KIT: model UJ-1

15 ea

//////Last Item//////

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TSS LB/96 37-59

9-6896-10-000

25 November 1958

1 March 1959

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TSS/ED

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The following parts are being procured for immediate distribution to the field in order to modify existing prototypes of the Pipe Pusher Kits. Upon receipt of the items they will be assembled into kits and TSS/LB will prepare the documents to ship them to the field.

The contract will be with the American Machine & Foundry Co.

Est. Cost \$5,429.00

9-6896-10-000

TSS/LB-37-59
25 November 1958

1.	CAP SCREW: dwg no. 298-443	10	ea
2.	SLEEVE PLATE: dwg no. 298-403	10	ea
3.	SLEEVE PLATE: dwg no. 298-404	10	ea
4.	CAP SCREW: dwg no. 298-444	10	ea
5.	COUPLING: dwg no. 298-424	10	ea

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6.	PIVOT PIN: dwg no. 298-435	10	ea
7.	ROLL PIN: dwg no. 298-440	10	ea
8.	FOOT: dwg no. 298-432	10	ea
9.	ANGLE FOOT: dwg no. 298-433	10	ea
10.	FOOT PIN: dwg no. 298-436	10	ea
11.	ANGLE FOOT PIN: dwg no. 298-437	10	ea
12.	LOCK PIN: dwg no. 298-439	10	ea
13.	FOOT: dwg no. 298-459	10	ea
14.	PIPE SUPPORT ASSEMBLY: dwg no. 298-305	10	ea
15.	RIGHT LEG: dwg no. 298-430	10	ea
16.	RIGHT LEG ASSEMBLY: dwg no. 298-303	10	ea
17.	BLOCK: dwg no. 298-438	10	ea

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TSS LB/37-59
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18.	FOOT ADAPTER: dng no. 298-434	10	ea
19.	LEFT LEG: dng no. 298-431	10	ea
20.	LEFT LEG ASSEMBLY: 298-304	10	ea
21.	CENTER LEG: dng no. 298-429	10	ea
22.	ANCHOR ASSEMBLY: dng no. 298-203	10	ea
23.	STEP: dng no. 298-462	10	ea
24.	SPADE HANDLE: 298-427	10	ea
25.	SPADE BLADE: dng no. 298-426	10	ea
26.	SPADE HANDLE ASSEMBLY: dng no. 298-302	10	ea
27.	SPADE ASSEMBLY: dng no. 298-204	10	ea
28.	PICK: dng no. 298-465	10	ea
29.	CALCULATOR: dng no. 298-449	10	ea

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TSS LB/37 59

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30.	NYLON CORD: dng no. 298-147	10	ea
31.	PIPE: dng no. 298-122	16	ea
32.	PIPE ASSEMBLY SET: dng no. 298-202	16	ea
33.	CONNECTOR: dng no. 298-163	16	ea
34.	WIRE COUPLING: dng no. 298-207	16	ea
35.	WIRE: dng no. 298-125	16	ea
36.	SUPPORT ARM: dng no. 298-154	10	ea
37.	SUPPORT PIN: dng no. 298-155	10	ea
38.	NUT: dng no. 298-156	10	ea
39.	SUPPORT ROD: dng no. 298-157	10	ea
40.	STUD: dng no. 298-158	10	ea
41.	LOCK WASHER: dng no. 298-166	10	ea

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TSS LB/32.59

42.	PIN: dag no. 298-460	10	ea
43.	WING NUT: dag no. 298-461	10	ea
44.	SPADE BOLT: dag no. 298-468	16	ea
45.	NOSE POINT: dag no. 298-423	16	ea

//////Last Item//////

File 11-11, 1 pipe pusher

TSS/ASD - [redacted] is handling the STAT
paper work on this under [redacted] STAT

11 November 1958

Gentlemen:

In compliance with a verbal request by your technical representative we are pleased to submit the following proposal for the supply of fifteen (15) pipe pusher kits and the listed additional spare parts.

The kits and spare parts will be supplied in strict accordance with your drawing except where cost reductions can easily be accomplished without compromising performance or changing basic designs. In several instances standard component hardware can be substituted for the special hardware now called out. We have discussed these situations with your technical representative and have his concurrence regarding substitution.

We have included in our estimate a minimal engineering charge to cover required revisions to the drawings and specifications and also the drafting of a general assembly drawing of the kit.

Our estimated price for the supply of these kits and spare parts is seventeen thousand five hundred thirteen dollars (\$17,513.) F.O.B. Alexandria, Virginia. This estimate includes a seven percent fixed fee of seven hundred ninety-one dollars (\$791.) Delivery of the units could commence about ten weeks after order and should be completed in about fourteen weeks after order.

We have carefully studied the manufacturing problems surrounding the kits and we are confident that we can perform the task within your specifications and drawings.

We sincerely appreciate the opportunity to offer quotation and hope that we may be favored with your order.

Very truly yours,

AMERICAN MACHINE & FOUNDRY CO.

E. R. Corvey
General Manager

Attachments

ATTACHMENT I**AMERICAN MACHINE & FOUNDRY COMPANY
ALEXANDRIA DIVISION****COST BREAKDOWN
(Cost-Plus-A-Fixed-Fee Basis)****15 KITS**

<u>DIRECT LABOR</u>	<u>HOURS</u>	<u>RATE/HR.</u>	<u>AMOUNT</u>
Shop	1,530	\$2.50	\$ 3,825.00
Drafting	60	3.50	210.00
Total Direct Labor.....			\$ 4,035.00
OVERHEAD 100% (Provisional)			4,035.00
Subtotal.....			\$ 8,070.00
MATERIALS			2,150.00
Subtotal.....			\$ 10,220.00
GENERAL & ADMIN. 10.5% (Provisional)			1,073.00
Subtotal.....			\$ 11,293.00
FIXED FEE 7%			791.00
TOTAL COST OF KITS.....			<u>\$ 12,084.00</u>

SPARE PARTS REQ'D

<u>DIRECT LABOR</u>	<u>HOURS</u>	<u>RATE/HR.</u>	<u>AMOUNT</u>
Shop	755	\$2.50	\$ 1,887.50
OVERHEAD 100% (Provisional)			1,887.50
Subtotal.....			\$ 3,775.00
MATERIALS			817.00
Subtotal.....			\$ 4,592.00
GENERAL & ADMIN. 10.5% (Provisional)			482.00
Subtotal.....			\$ 5,074.00
FIXED FEE 7%			355.00
TOTAL COST OF SPARES.....			<u>\$ 5,429.00</u>
TOTAL SPARES			\$ 5,429.00
TOTAL KITS			12,084.00
TOTAL BID PRICE.....			<u>\$ 17,513.00</u>

ATTACHMENT IILISTED SPARE PARTS

<u>Item</u>	<u>Dwg. No.</u>	<u>No. Spares</u>	<u>Description</u>
1	298-443	10	Cap Screw
2	298-403	10	Sleeve Plate
3	298-404	10	Sleeve Plate
4	298-444	10	Cap Screw
5	298-424	10	Coupling
6	298-435	10	Pivot Pin
7	298-440	10	Roll Pin
8	298-432	10	Foot
9	298-433	10	Angle Foot
10	298-436	10	Foot Pin
11	298-437	10	Angle Foot Pin
12	298-439	10	Lock Pin
13	298-459	10	Foot
14	298-305	10	Pipe Support Assembly
15	298-430	10	Right Leg
16	298-303	10	Right Leg Assembly
17	298-438	10	Block
18	298-434	10	Foot Adapter
19	298-431	10	Left Leg
20	298-304	10	Left Leg Assembly
21	298-429	10	Center Leg
22	298-203	10	Anchor Assembly
23	298-462	10	Step
24	298-427	10	Spade Handle
25	298-426	10	Spade Blade
26	298-302	10	Spade Handle Assembly
27	298-204	10	Spade Assembly
28	298-465	10	Pick
29	298-449	10	Calculator
30	298-447	10	Nylon Cord
31	298-422	16	Pipe
32	298-202	16	Pipe Assembly Set
33	298-463	16	Connector
34	298-207	16	Wire Coupling
35	298-425	16	Wire
36	298-454	10	Support Arm
37	298-455	10	Support Pin
38	298-456	10	Nut
39	298-457	10	Support Rod
40	298-458	10	Stud

LISTED SPARE PARTS
(Continued)

<u>Item</u>	<u>Dwg. No.</u>	<u>No. Spares</u>	<u>Description</u>
41	298-466	10	Lock Washer
42	298-460	10	Pin
43	298-461	10	Wing Nut
44	298-448	16	Spade Bolt
45	298-423	16	Nose Point